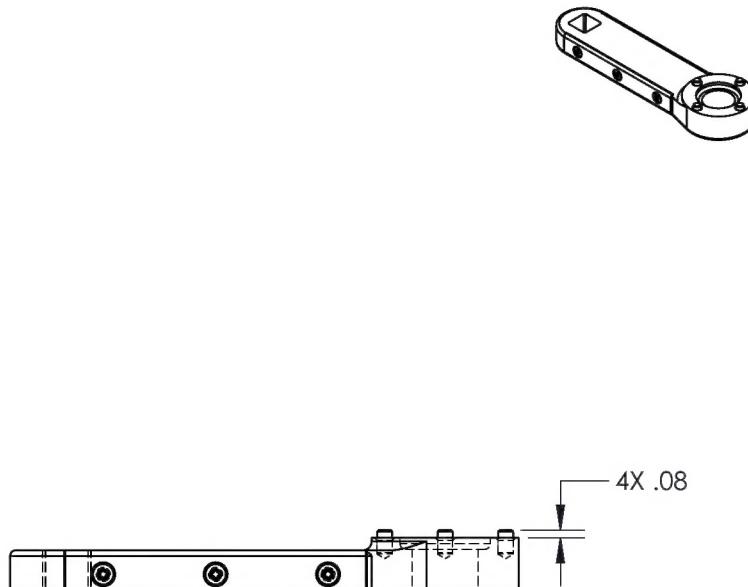
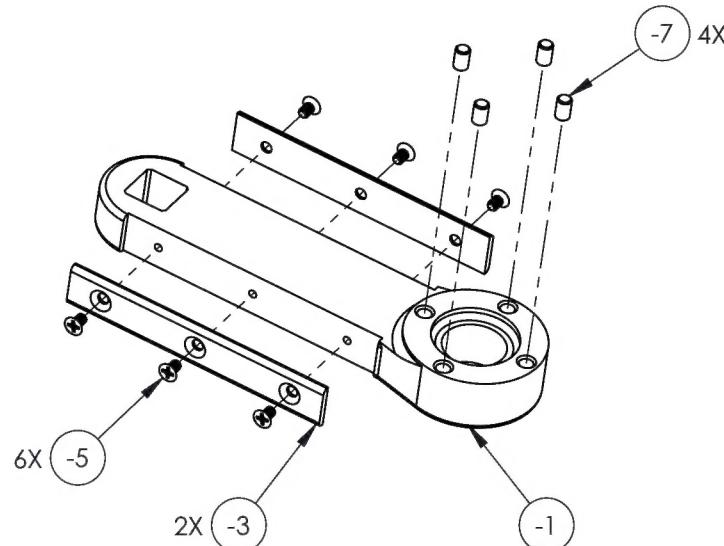


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	4/20/2016	RJC	JAG
2	16-0129	-11 ADDED. -1 DELETED DIM R.06.	8/29/2016	DEW	SM



NOTE:

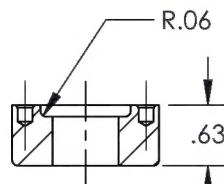
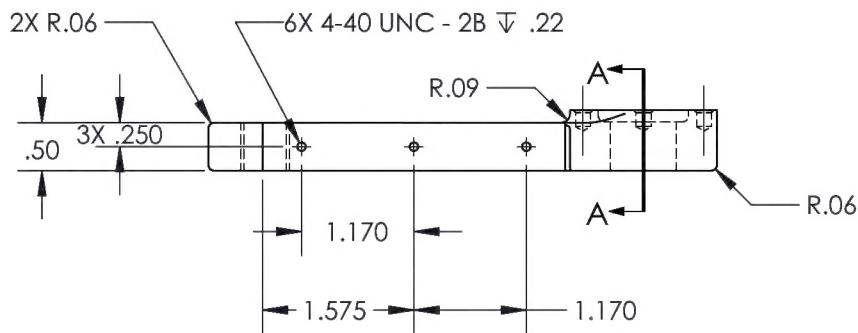
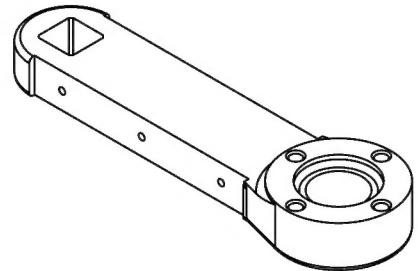
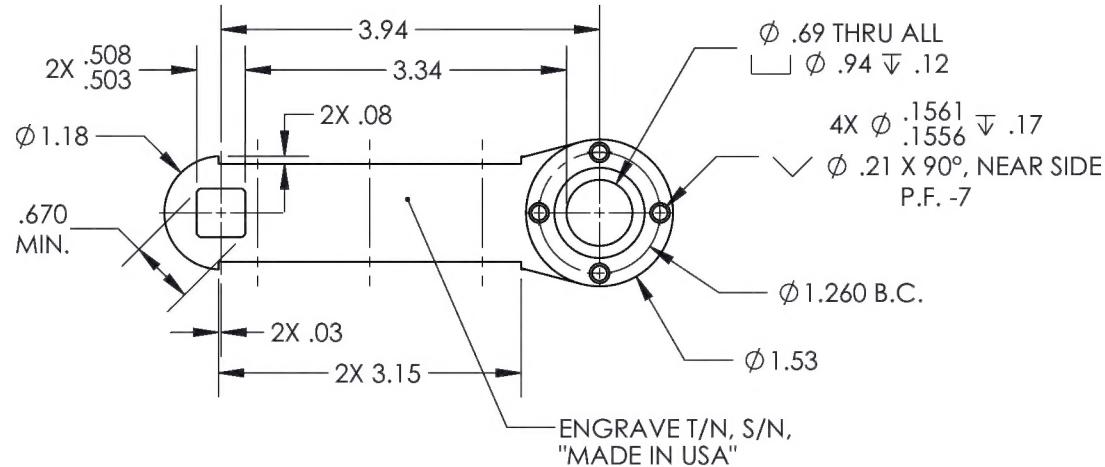
1. REF. AGUSTA T/N: 3G6205G26631.
2. ADDED LABEL WITH T/N AND DESCRIPTION.



TITLE		REV							
WRENCH, SPECIAL NUT REMOVAL/INSTALLATION		2							
DWG NO.		RBW6205G26631-3G							
MATERIAL									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES									
.XXX ± .005 FRACTIONS ± 1/8									
.XX ± .01 ANGLES ± 5°									
X ± .1 SURFACES = 125 ✓									
SPEC									
HEAT TREAT FINISH									
DRAWN BY: CLOUGH									
CHECKED: CLOUGH									
OPPS APPR: ANDERSON									
QA APPR: LINDSAY									
USED ON MODEL									
APPROVED: GILBERT									
AW139									
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	
			-1	1	WRENCH	4140/4142		2	
			-3	2	STRIP	NYLON		3	
		B/O	-5	6	FLAT HEAD MACHINE SCREW	STEEL	#4-40 X 3/16 (MCMASTER-CARR #90471A150)	1	
		B/O	-7	4	DOWEL PIN	STEEL	Ø5/32 X 1/4 (MCMASTER-CARR #98381A485)	1	
		B/O	-9	1	CASE	PLASTIC	PELICAN CASE #APP-1040	N/S	
			-11	1	FOAM	EGGSHELL, BLACK	1-1/2 X 3-1/2-6 (FABRICATE FROM STOCK)	N/S	
							SCALE 1:2	DATE 3/12/2015	SHEET 1 OF 3

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
2	16-0129	-1 DELETED DIM R.06.	8/29/2016	DEW	SM	



## SECTION A-A

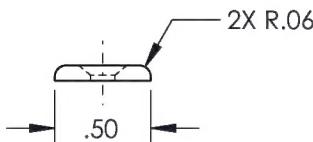
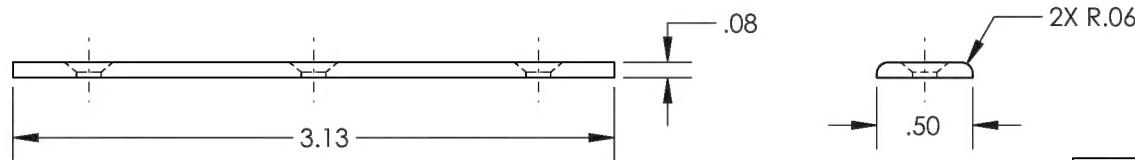
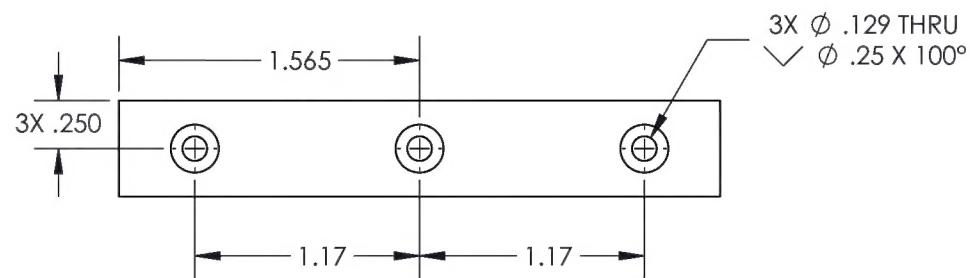
-1

WRFNCH

 <b>DART</b> <b>AEROSPACE</b>			
TITLE                    WRENCH, SPECIAL NUT REMOVAL/INSTALLATION			
DWG NO.                    RBW6205G26631-3G-1			REV 2
MAT'L                  4140/4142		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT              RC 28-32		.000 $\pm$ .005     FRACTIONS $\frac{1}{16}$	
FINISH                  ZINC PLATE		.00 $\pm$ .01       ANGLES $\pm .5^\circ$	
SPEC                    ASTM B633 TYPE I SC 2		.X $\pm$ .1           SURFACES = 125	
DRAWN BY:            CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED:              DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:            ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:              LINDSAY		USED ON MODEL	
APPROVED:             GILBERT		AW139	
SCALE	1:2	DATE	3/12/2015
		SHEET 2 OF 3	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(3)

STRIP

**DART**  
AEROSPACE

TITLE		WRENCH, SPECIAL NUT REMOVAL/INSTALLATION
DWG NO.		RBW6205G26631-3G-3
DRAWN BY:		CLOUGH
CHECKED:		DUERFELDT
OPPS APPR:		ANDERSON
QA APPR:		LINDSAY
APPROVED:		GILBERT
SCALE	1:1	USED ON MODEL
DATE	3/12/2015	AW139
SHEET	3 OF 3	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
HEAT XXX ± .005 FRACTIONS ± 1/8  
TREAT XX ± .01 ANGLES ± 5°  
FINISH X ± .1 SURFACES = 125 ✓  
SPEC  
DRAWN BY: CLOUGH  
CHECKED: DUERFELDT  
OPPS APPR: ANDERSON  
QA APPR: LINDSAY  
APPROVED: GILBERT  
SCALE 1:1 DATE 3/12/2015 SHEET 3 OF 3  
1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R  
2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING  
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009